

Work Order ID 60372-1

July 6, 2010 2:57:58 PM

Split-1



Page 1

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, RH

Start Date: 7/06/10 Start Qty: 400



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL

Date: 10/7/10 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3784	Rev B								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	I-assemble as per dwg D3784-1 ****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down**** ****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

ES 10/08/18 @

ES 10/08/18 @

1 10/08/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60372

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Page 2

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, RH

Start Date: 7/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: *C-A*

0.00

Memo

w/o

60356

0.00

EB 10/08/18 @

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/18 AJ

ME 10-8-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 60372

Parent Item: D3784-044

Parent Item Name: Seat Support Assembly, RH



Start Date: 7/06/10

Start Qty: 4.00

Required Date: 7/20/10

Required Qty: 4.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN525-10R20

Purchased

No

110

Each

110.0000

4

16



Screw

Location

Loc Qty

Loc Code

ST325

110

113524

0

114227

10

114348

50

114354

50

EP 5/10/08/18

4

AN960JD10L

NAS1149D0332J

Purchased

No

110

Each

3,303.000

4

16



Washer

4D M113644 (4x)

Location

Loc Qty

Loc Code

ST348

3303

110985

3303

EP 5/10/08/18

D3763-041

Manufactured

No

110

Each

5.0000

2

8



End Fitting Assembly

Location

Loc Qty

Loc Code

ST251

1

55380

1

ST251A

4

57929

4

B60454

EP 5/10/08/18

#2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60372



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 4.00

Required Qty: 4.00

D3763-044

Manufactured No

110 Each

1.0000

1

4



End Fitting Assembly, RH



EP 10/08/18

Location

Loc Qty

Loc Code

ST251A

1

56596

1

D3770-1

Manufactured No

110 Each

10.0000

1

4



Tube



EP 10/08/18

Location

Loc Qty

Loc Code

ST248A

10

56569

10

D3770-3

Manufactured No

110 Each

8.0000

1

4



Tube



EP 10/08/18

Location

Loc Qty

Loc Code

ST254

8

54318

8

MS21042L3

Purchased No

110 Each

2.871.000

1

16



Nut



EP 10/08/18

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

114784

2000

\$ 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

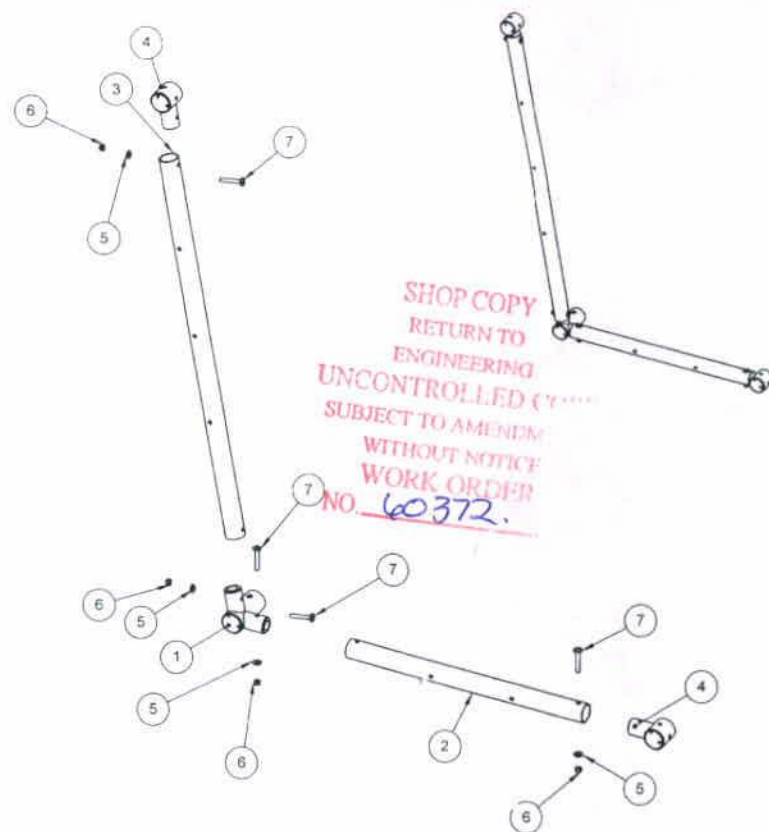
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

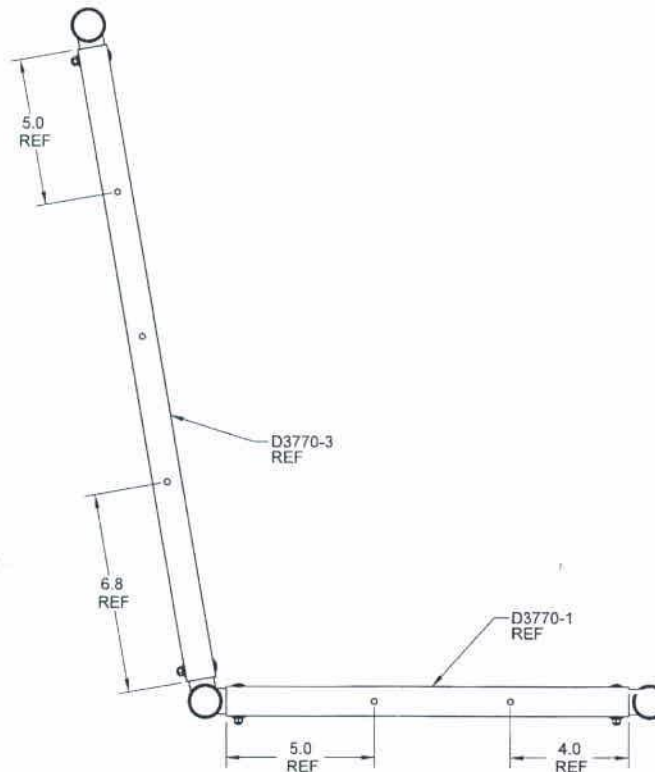
ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

D3784-043 SEAT SUPPORT ASSY, LH

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs.



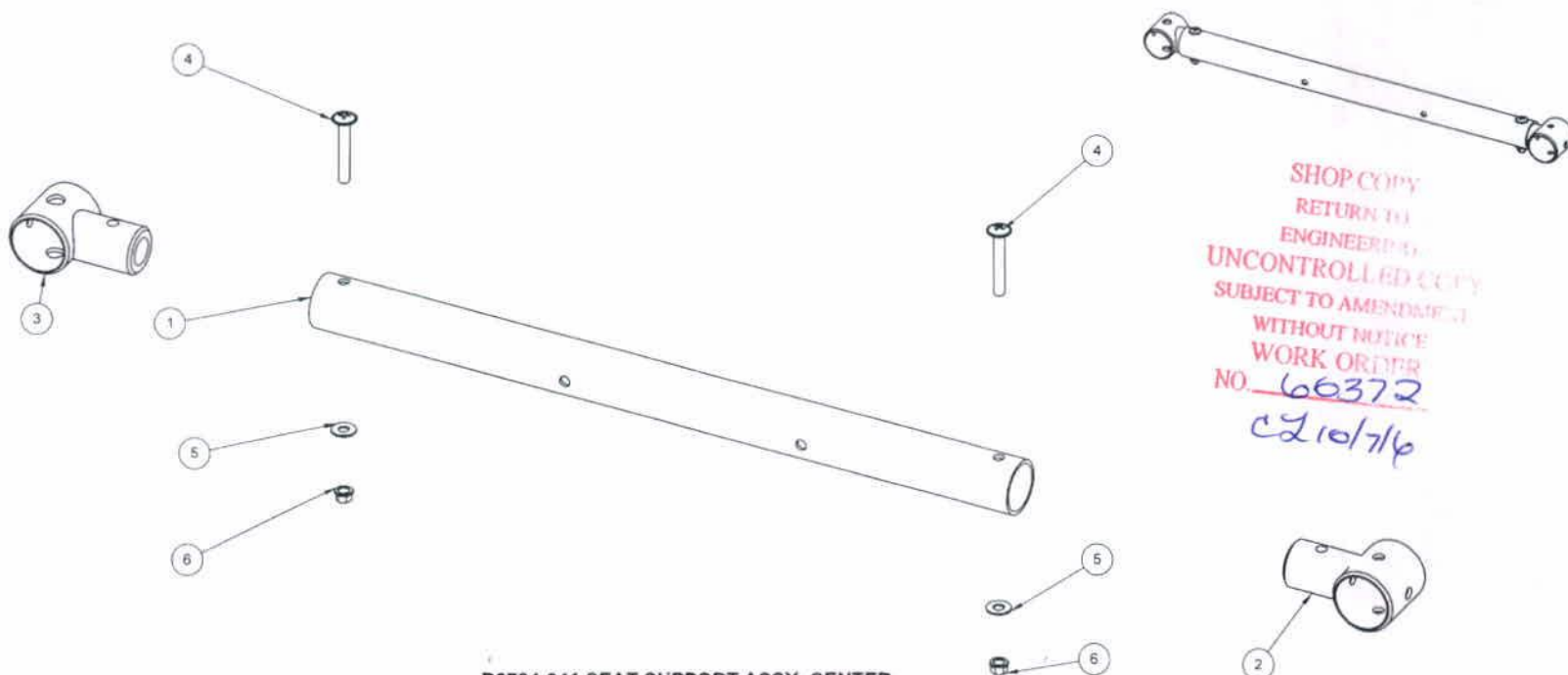
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D3784-043 SEAT SUPPORT ASSY, LH

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D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3783-041	END FITTING ASSY	1
3	D3783-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

△
B
△
B
△
B
△
B

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

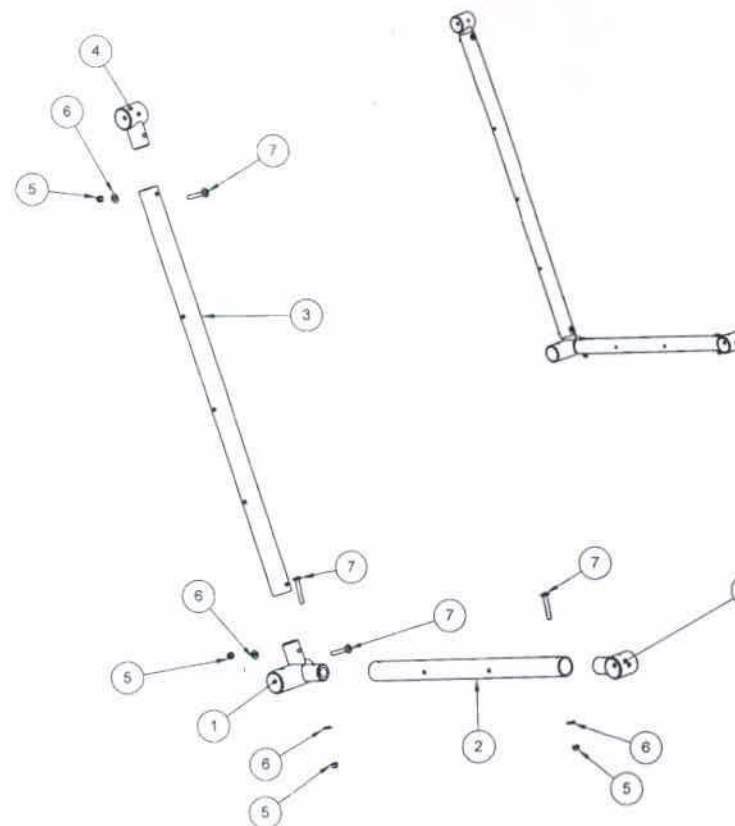
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A	NEW ISSUE	HS	08.06.04
REV	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	HS		
CHECKED	HS		
MFG. APPR.			
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DE APPR.			
DATE	08.06.23		

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HAWKESBURY, ONTARIO, CANADA

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4



D3784-044 SEAT SUPPORT ASSY, RH

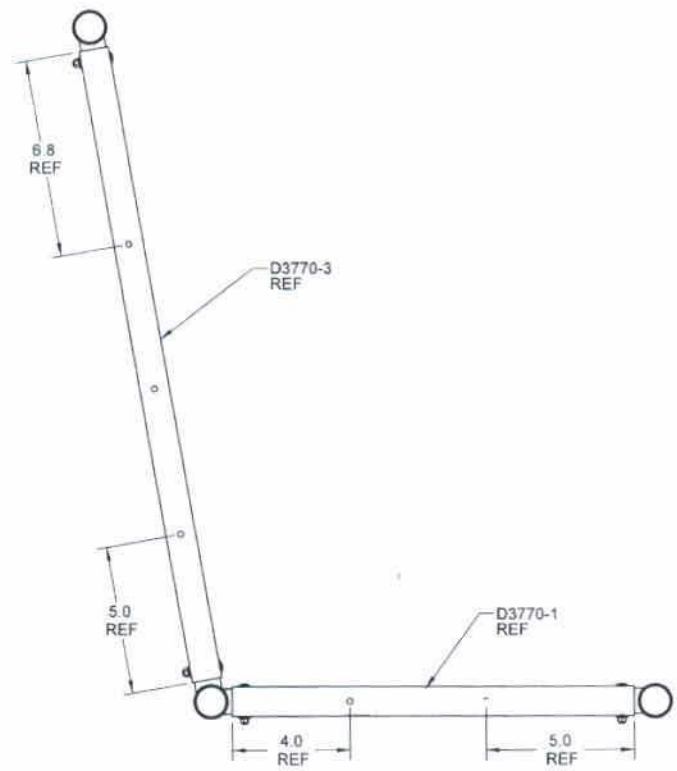
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

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D3784-044 SEAT SUPPORT ASSY, RH

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